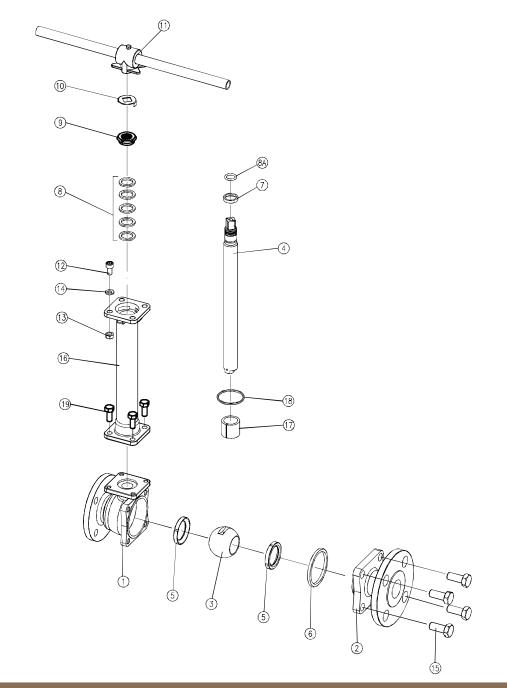


INSTALLATION & MAINTENANCE MANUAL TRIAD - SERIES 90C CRYOGENIC FLANGED BALL VALVES

Step 1 (Completed assembly drawing)



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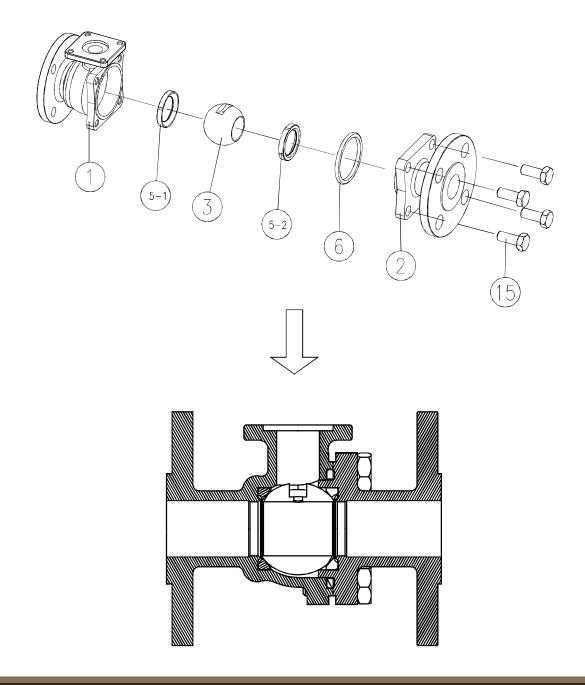




INSTALLATION & MAINTENANCE MANUAL TRIAD - SERIES 90C CRYOGENIC FLANGED BALL VALVES

Step 2

Place parts (5-1), (3), (5-2) & (6) into the valve body (1). Assemble parts (2) & (1). Tighten bolt (15).



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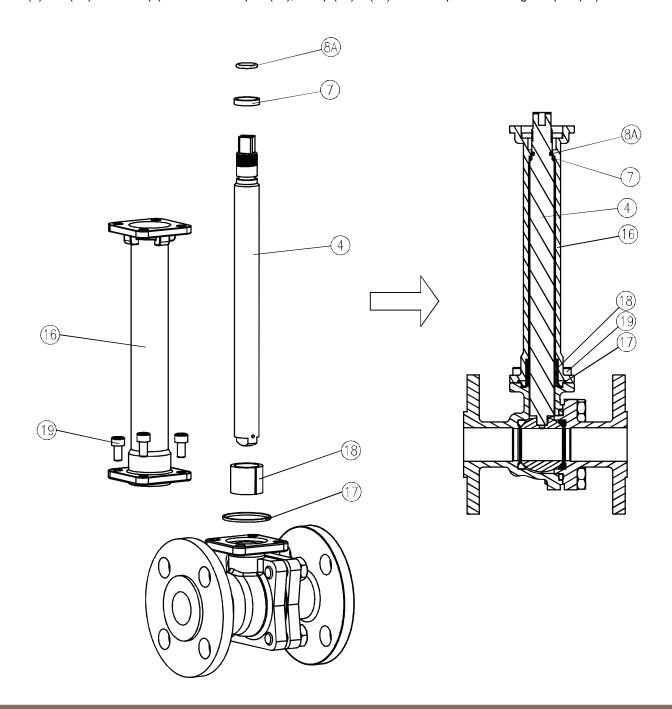




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Step 3

Put parts (7) and (8A) into stem (4). Put stem into part (19), set up (17) & (18) in correct position and tighten part (19).



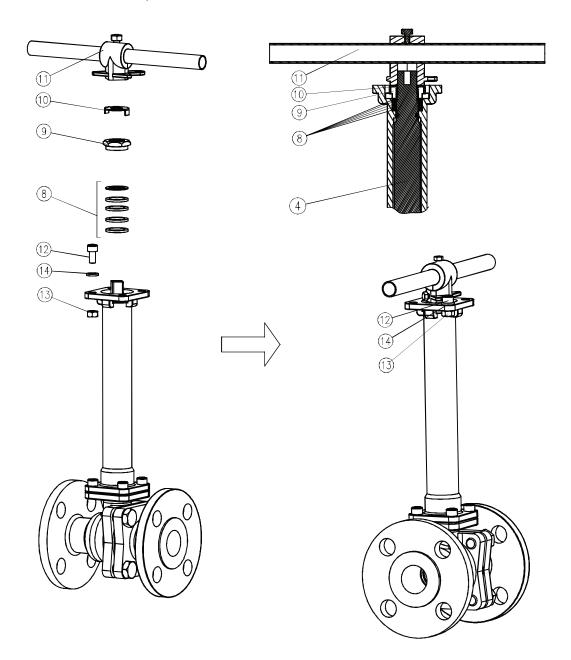


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INSTALLATION & MAINTENANCE MANUAL TRIAD - SERIES 90C CRYOGENIC FLANGED BALL VALVES

Step 4

Put parts (8) & (9) into stem (4) and tighten (9) properly. Make sure that the lock saddle (10) is properly seated at the side of the hexagon nut. Assemble parts (12), (14) & (13). Put (1) into stem (4) and tighten. Check that the direction for open-close is located in the correct position.



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